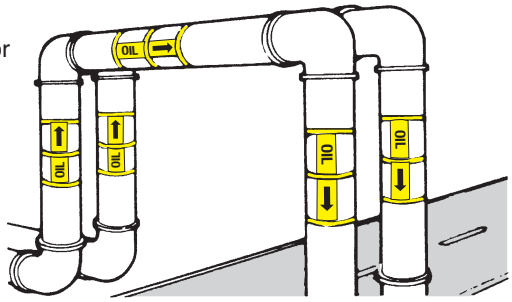
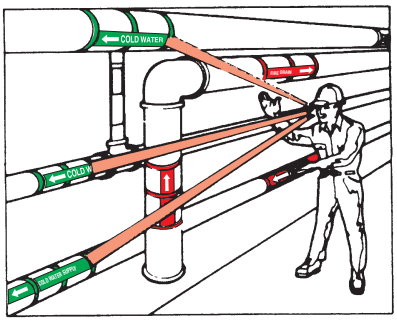
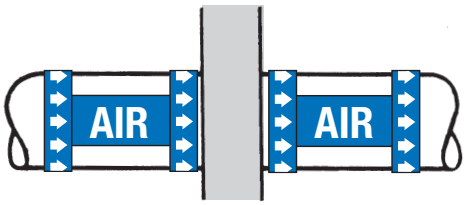
ASME A13.1 -4.3 PLACEMENT

Where pipe lines pass over or under a road or waterway, apply a CRAFTMARK marker and arrow marker on both sides of road or waterway.

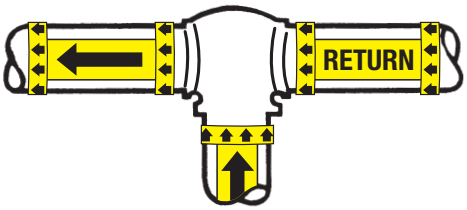




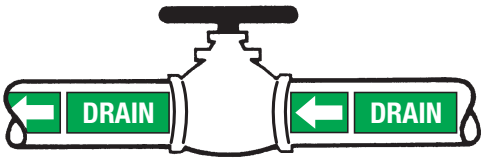
If pipelines are above or below normal line of vision, place CRAFTMARK markers below or above horizontal centerline of pipe as shown.



Where pipelines pass through a wall, apply a CRAFTMARK marker and arrow on the pipe both entering and exiting a wall.

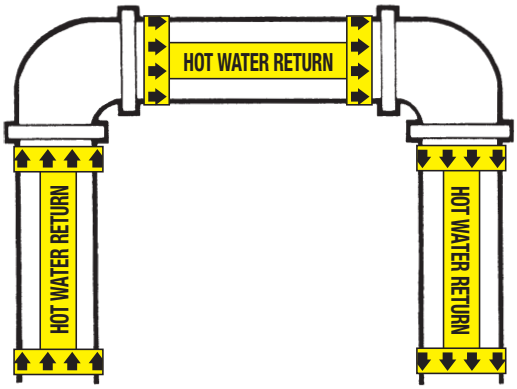


Place a CRAFTMARK marker and arrow marker on each riser and T-joint with arrows pointing away from legend.

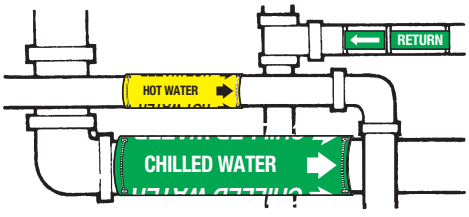


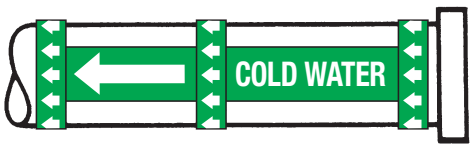
Apply a CRAFTMARK marker and arrow marker either entering or exiting a valve to show contents and direction flow.

Identify pipe contents with CRAFTMARK markers and matching arrows where pipes change direction or heights.

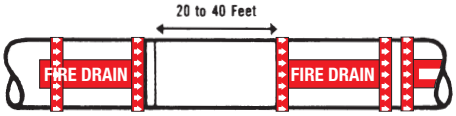


Indicate pipe content flow direction with arrows of matching style, color and material to the pipe marker used. Place so that arrow points away from the legend.

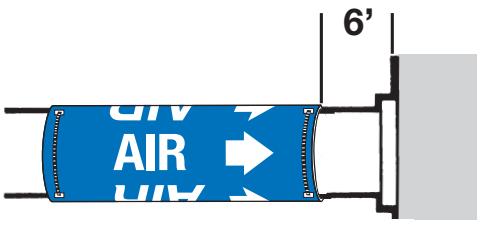




360° color coding is provided by color banding the circumference of your pipes. Arrow tapes give location and color code from all vantage points.



Apply CRAFTMARK markers and arrows every 20 to 40 feet along continuous lines, or at frequent intervals as needed on straight pipe runs.



Place CRAFTMARK markers within six feet of the entrance or exit to a vessel or tank and at entrances to manifolding.