

ASME A13.1 -4.4 TYPE AND SIZE OF LETTERS

2023 ASME (ANSI) SIZE CHART
LENGTH OF COLOR FIELD AND SIZE OF LETTERS

OUTSIDE DIAMETER OF PIPE OR COVERING		LENGTH OF COLOR FIELD		SIZE OF LETTERS	
IN	MM	IN	MM	IN	MM
.7" to 1.3"	18 - 33	8"	200	.5"	13
1.4" to 2.4"	34 - 61	8"	200	.75"	19
2.5" to 6.7"	62 - 170	12"	300	1.30"	32
6.8" to 10"	171 - 254	24"	600	2.5"	64
over 10"	over 254	32"	800	3.5"	89

ASME A13.1 -4.5 ABANDONED PIPING



“Piping that has been abandoned in place should be identified. The recommended color scheme is safety white background with black letters. When the abandoned piping is protected from corrosion by the addition of a pressurized fluid or contains residual hazardous material, the legend should indicate that”.